BUILD FIGHTING POSITION	
STAGE	ACTION
1	Establish position: Leader check fields of fire, soldier emplace sector stakes Position log or sandbag between stakes Scoop out elbow holes Position lim vis aiming stakes Trace outline on ground Clear fields of fire Leader inspects position
2	Emplace walls: 1 helmet distance from hole to start of cover Front wall 2-3 sandbags high by 2 M16s long for 2 man position Flank wall same height, 1 M16 long; rear wall 1 sandbag high by 1 M16 long Stakes required to hold logs Leader inspects position

BUILD FIGHTING POSITION	
STAGE	ACTION
3	Dig the position: throw & pack dirt Armpit deep Parapets filled, all camouflaged Grenade sumps dug/floor sloped Rucksack storage optional Leader inspects position
4	Overhead cover: camouflage blended, cannot detect at 35M Logs placed over center front to rear Waterproofing (plastic bags, ponchos) placed over top 6" - 8" of dirt/sandbags piled on top Overhead cover & bottom camouflaged Leader inspects position